

Watch Movement Specification and Drawing

CALENDAR

Cal. VX62E

Movement Size

13 1/2""

Casing Diameter

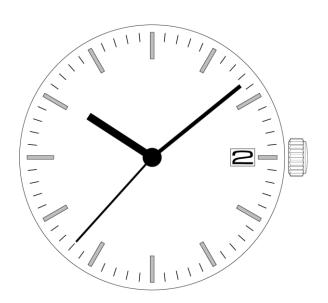
Ø 30.6mm

Height

3.63mm

Battery Life

3 years



Date: 4/Aug./'23

Cal. VX62E

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Cal.

VX62E

Specifications

Date: 18/Sep./'20

Rev.: 01

Analog Quartz 13 1/2" Slim Movement / Three hands(H/M/S) with Calendar

1. MOVEMENT DIMENSIONS

Outside diameter ϕ 31.20mm × 28.00mm(3-9H) × 29.36mm(12-6H) Casing diameter ϕ 30.60mm × 27.40mm(3-9H) × 28.80mm(12-6H)

Total height 3.63mm (including battery)

2. TIME STANDARD

Type of quartz oscillator Tuning fork Frequency of quartz oscillator 32,768 Hz

Accuracy ± 20 seconds per month (on wrist)

Operating temperature range -5° C to $+50^{\circ}$ C Regulation device Nil (Pre-adjusted)

3. INDICATOR / FUNCTIONS

3 Hands Hour / Minute / Second

Calendar Instant setting device for date calendar

Reset switch

Setting mechanism Crown at normal position : Free

Crown pulled out 1st click : Instant date change Crown pulled out 2nd click : Time setting / Reset

4. FEATURES

Jewels 0 Jewels

Anti-magnetism Over 1600A/m (Direct current magnetic field) Maximum unbalance of hands Hour hand $: 0.9 \,\mu\,\text{N} \cdot \text{m}$ Minute hand $: 0.9 \,\mu\,\text{N} \cdot \text{m}$

Second hand : $0.1 \,\mu\,\text{N}\cdot\text{m}$

5. BATTERY

Type / Size Silver oxide battery / ϕ 9.5mm × t 2.7mm Recommended battery SR927SW (Maxell, Murata, Seizaiken)

Nominal voltage 1.55 V

Battery life Approx. 3 years Driving current consumption Approx. $2.1 \mu A$

Operation stopping voltage 1.2 V

6. SEPARATED PARTS (Parts code)

Hand setting stem 0351578 or 0351177

Battery SR927SW

7. TEST OF ACCURACY

Equipment to be used SEIKO quartz tester QT-99,

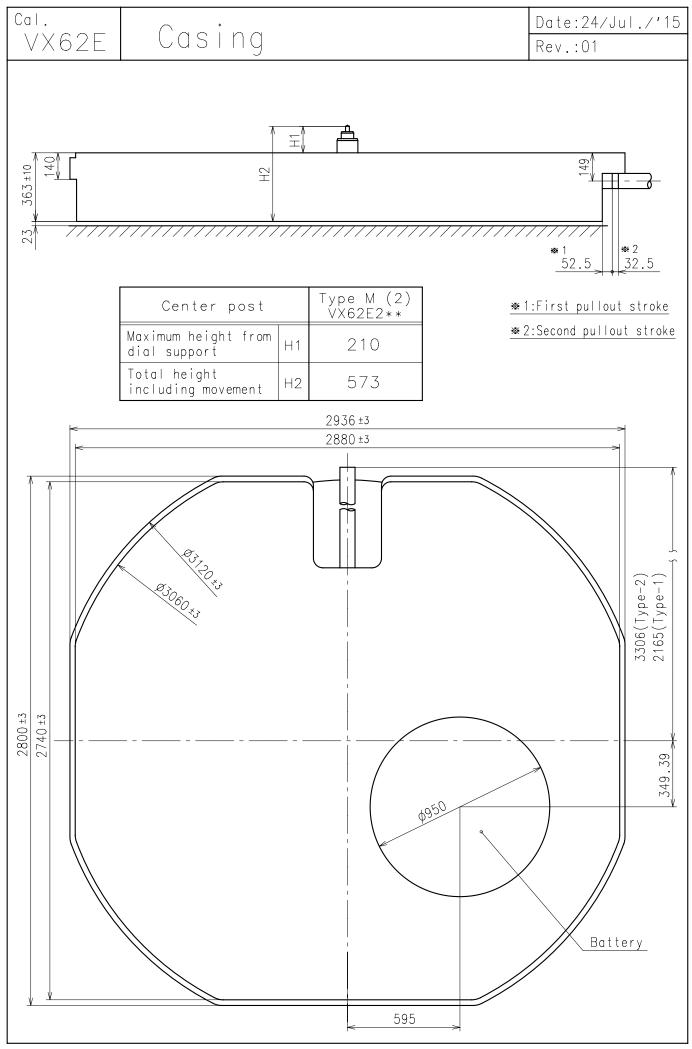
Greiner quartz timer-C , Witschi Q-tester 4000

Duration of measurement 10 seconds

All specifications are subject to change without notice.

Cal. Date:15/Feb./'16 Appearance VX62E Rev.:01 <u>Hands type</u> Туре М (2) Dial leg hole A

Dial leg hole B



Unit : 1=1/100mm

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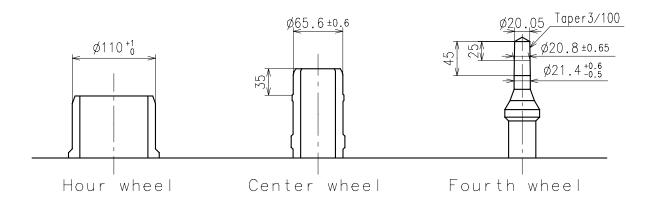
Cal. VX62E

Hand fitting

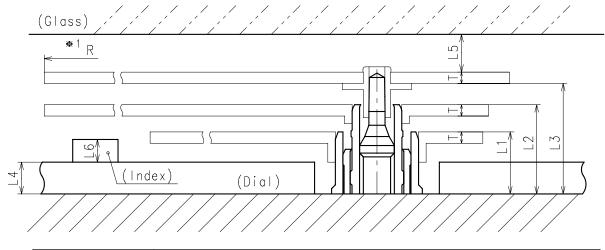
Date:11/Jan./'19

Rev.:01

- * Hour hand unbalance $\leq 0.9\mu \text{ N} \cdot \text{m} (90\mu \text{ g} \cdot \text{m})$
- * Minute hand unbalance $\leq 0.9\mu \text{ N} \cdot \text{m} (90\mu \text{ g} \cdot \text{m})$
- \Re Second hand unbalance ≤ 0.1μN·m (10μ g·m)



	Parts No.			
	Hour wheel	Center wheel	Fourth wheel	
Type M (2) VX62E2**	0271665	0221666	0241585	



	L 1	L2	L3	L4	L5	L6	T	*1 R
Type M (2) VX62E2**	112	167	210	40	MIN: 50	MAX: 65	15	MAX: 1500

★1:It is the size taken into consideration for hands attachment.

Please observe some standard value specified in unbalance when using long hands.

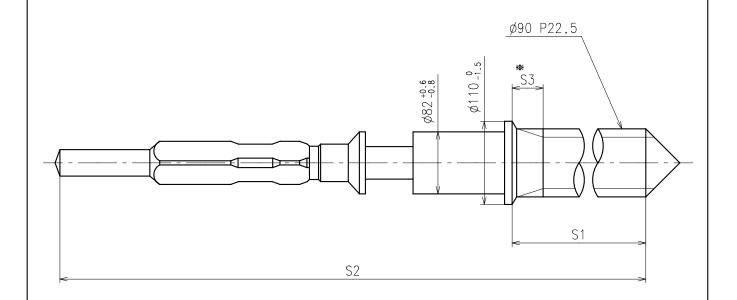
Unit: 1=1/100mm

Cal. VX62E

Hand setting stem

Date:24/Jul./'15

Rev.:01



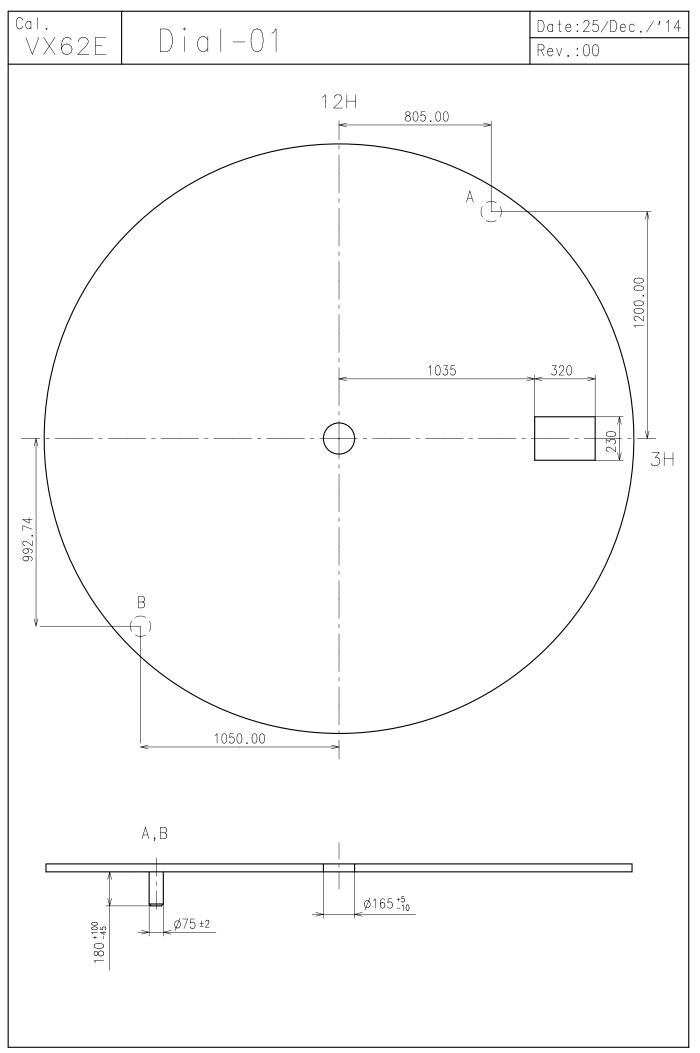
≫ Not threaded

	Part No.	S1	S2	* S3
Type-1	0351177	1366	1964	60
Type-2 (Standard)	0351578	2507	3105	650

Material : Steel

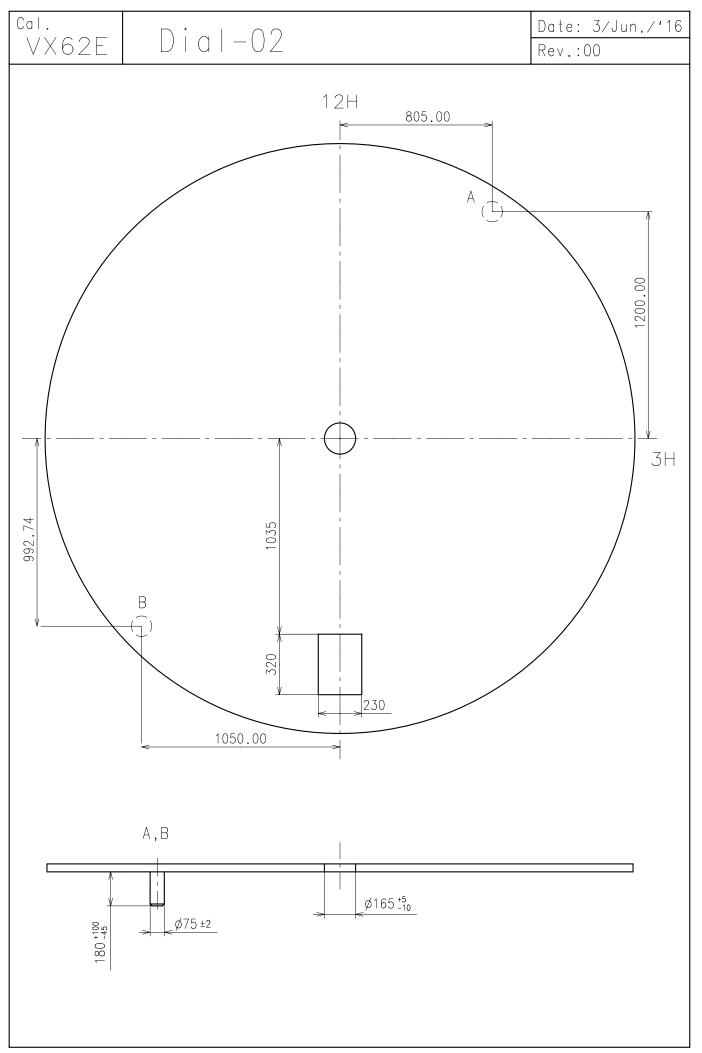
Hardness: Vickers 600±50

Unit: 1=1/100mm P. 5



Unit : 1=1/100mm

P. 6-01



Unit : 1=1/100mm

P. 6-02

Cal. Date:25/Dec./'14 Casing ring VX62E Rev.:00 12H **←**E ^ R100 2936±3 1443 1471 R100 R100 5. 1550 450 450 3H D 109 450 450 2800 ±3 R100 R100 1403 1374 1403 1374 1471 A-A section E-E' section D-D' section 2936 ±3 2886 62 50 80 109 B view C view 450 ±5 650 ±5 100

Unit : 1=1/100mm

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