

### Watch Movement Specification and Drawing

# CALENDAR

# Cal. VX83E

**Movement Size** 

6 3/4 × 8""

**Casing Diameter** 

15.3 × 17.4 mm

Height

3.11mm

**Battery Life** 

3 years



Date: 4/Aug./'23

## Cal. VX83E

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Cal.

VX83E

### **Specifications**

Date: 18/Sep./'20

Rev.: 04

#### Analog Quartz 6 3/4 × 8" Movement / Three Hands (H/M/S) with Day/Date

#### 1. MOVEMENT DIMENSIONS

Outside diameter  $15.70 \text{mm}(3-9\text{H}) \times 17.80 \text{mm}(12-6\text{H})$ Casing diameter  $15.30 \text{mm}(3-9\text{H}) \times 17.40 \text{mm}(12-6\text{H})$ 

Total height 3.11mm (including battery)

#### 2. TIME STANDARD

Type of quartz oscillator Tuning fork Frequency of quartz oscillator 32,768 Hz

Accuracy  $\pm 20$  seconds per month (on wrist)

Operating temperature range  $-5^{\circ}$ C to  $+50^{\circ}$ C Regulation device Nil (Pre-adjusted)

#### 3. INDICATOR / FUNCTIONS

3 Hands Hour / Minute / Second

Day/Date Instant setting device for day/date calendar

Reset switch

Setting mechanism Crown at normal position : Free

Crown pulled out 1st click : Instant day/date change Crown pulled out 2nd click : Time setting / Reset

#### 4. FEATURES

Jewels 0 Jewels

Anti-magnetism Over 1600A/m (Direct current magnetic field) Maximum unbalance of hands Hour hand  $: 0.5\,\mu\,\text{N}\cdot\text{m}$  Minute hand  $: 0.6\,\mu\,\text{N}\cdot\text{m}$ 

Second hand :  $0.07 \,\mu\,\text{N}\cdot\text{m}$ 

#### 5. BATTERY

Type / Size Silver oxide battery /  $\phi$  6.8mm × t 2.1mm Recommended battery SR621SW (Maxell, Murata, Seizaiken)

Nominal voltage 1.55 V

Battery life Approx. 3 years Driving current consumption Approx.  $0.8 \mu$  A

Operation stopping voltage 0.9 V

#### 6. SEPARATED PARTS (Parts code)

Hand setting stem 0351177 or 0351578

Battery SR621SW

#### 7. TEST OF ACCURACY

Equipment to be used SEIKO quartz tester QT-99,

Greiner quartz timer-C , Witschi Q-tester 4000

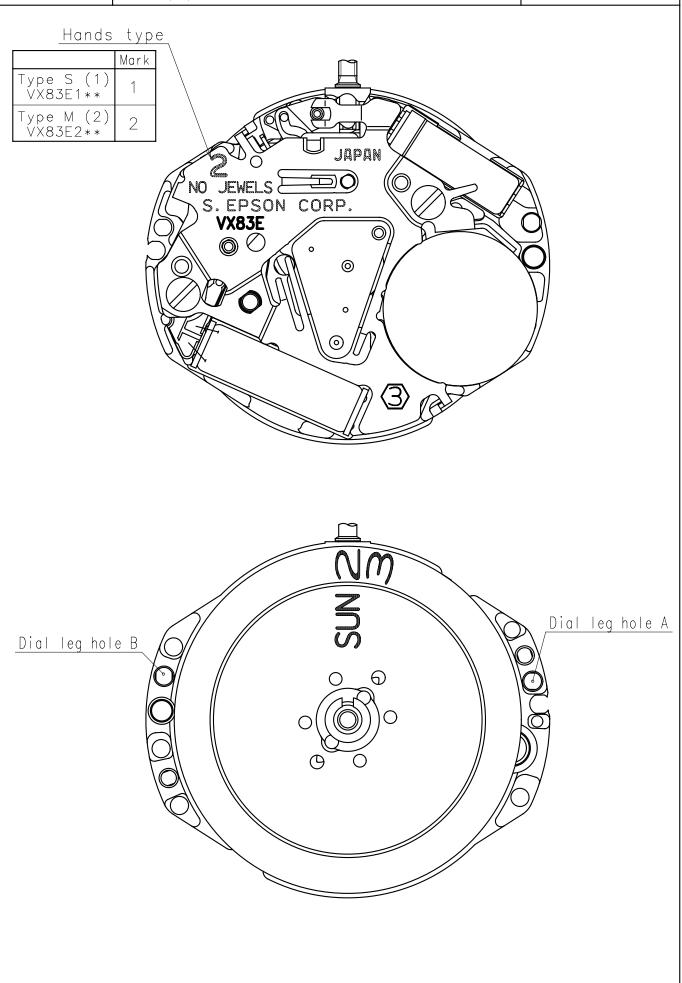
Duration of measurement 10 seconds

All specifications are subject to change without notice.

Appearance

Date:28/Feb./'14

Rev.:02



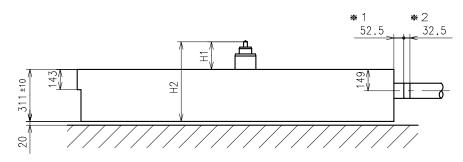
Casing

Date:28/Feb./'14

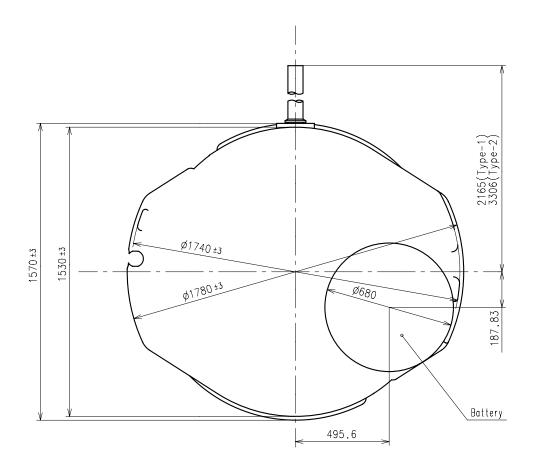
Rev.:03

<u>★ 1:First pullout stroke</u>

### **※** 2:Second pullout stroke



Center post		Type S (1) VX83E1**	Type M (2) VX83E2**
Maximum height from dial support	H1	146	182
Total height including movement	Н2	457	493



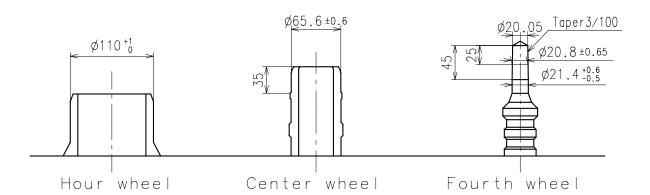
Unit: 1=1/100mm P. 3

# Hand fitting

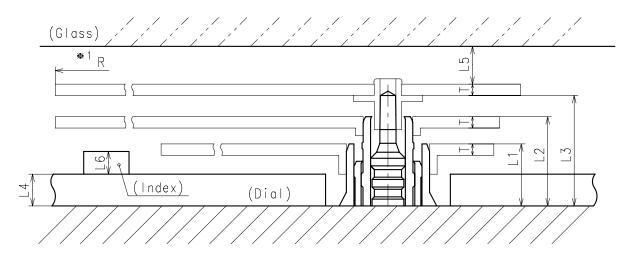
Date:11/Jan./'19

Rev.:03

- \* Hour hand unbalance  $\leq 0.5\mu \text{ N} \cdot \text{m} (50\mu \text{ g} \cdot \text{m})$
- \* Minute hand unbalance  $\leq 0.6\mu \text{ N} \cdot \text{m} (60\mu \text{ g} \cdot \text{m})$
- \* Second hand unbalance  $\leq 0.07\mu \text{ N} \cdot \text{m} (7\mu \text{ g} \cdot \text{m})$



	Parts No.		
	Hour wheel	Center wheel	Fourth wheel
Type S (1) VX83E1**	0271904	0221904	0241904
Type M (2) VX83E2**	0271934	0221934	0241934



	L1	L2	L3	L4	L5	L6	T	*1 R
Type S (1) VX83E1**	82	118	146	40	MIN: 50	MAX: 35	15	MAX: 1250
Type M (2) VX83E2**	105	154	182	40	MIN: 50	MAX: 60	15	MAX: 1250

★1:It is the size taken into consideration for hands attachment.

Please observe some standard value specified in unbalance when using long hands.

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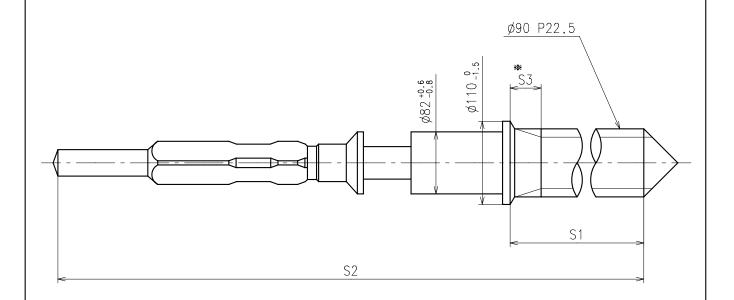
Unit: 1=1/100mm

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# Hand setting stem

Date:28/Feb./'14

Rev.:02



### ≫ Not threaded

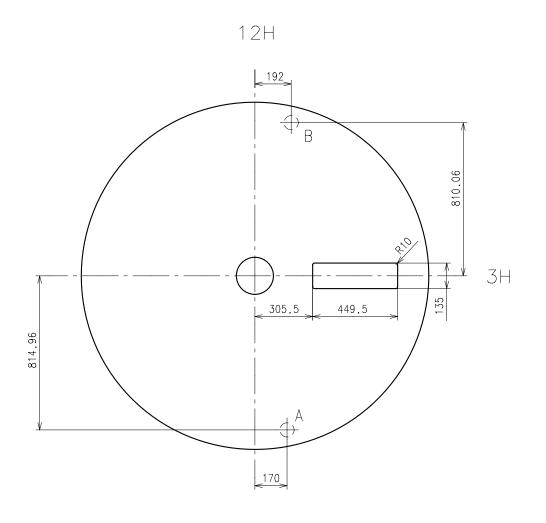
	Part No.	S1	S2	<b>*</b> S3
Type-1 (Standard)	0351177	1366	1964	60
Туре-2	0351578	2507	3105	650

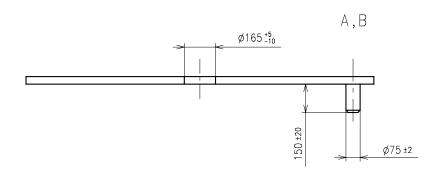
Material : Steel

Hardness: Vickers 600±50

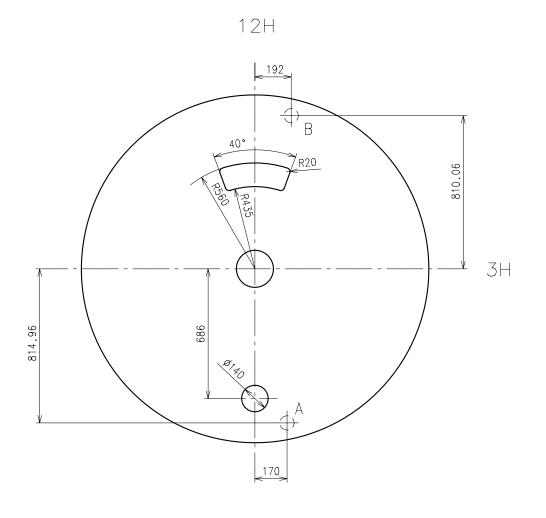
Unit: 1=1/100mm P. 5

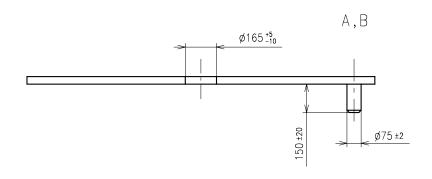
Cal. VX83E Dial-01 Date:28/Feb./'14 Rev.:03





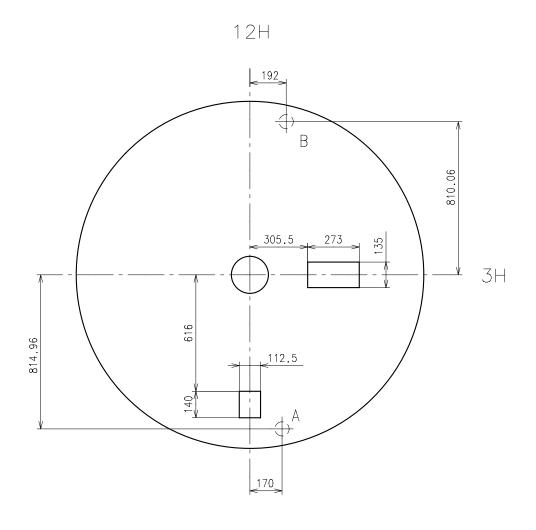
Cal. VX83E Dial-02 Date:28/Feb./'14 Rev.:01

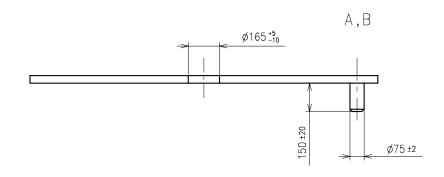




Unit: 1=1/100mm P. 6-02

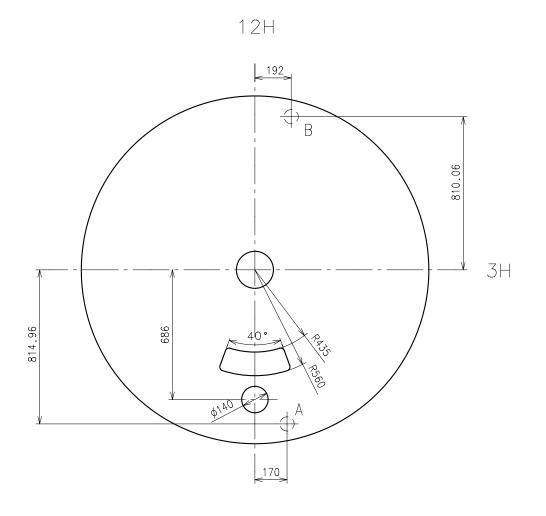
Cal. VX83E Dial-03 Date:28/Feb./'14 Rev.:03

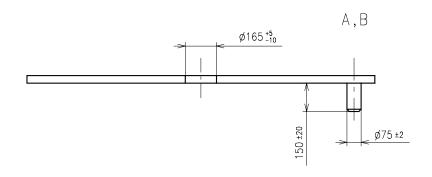




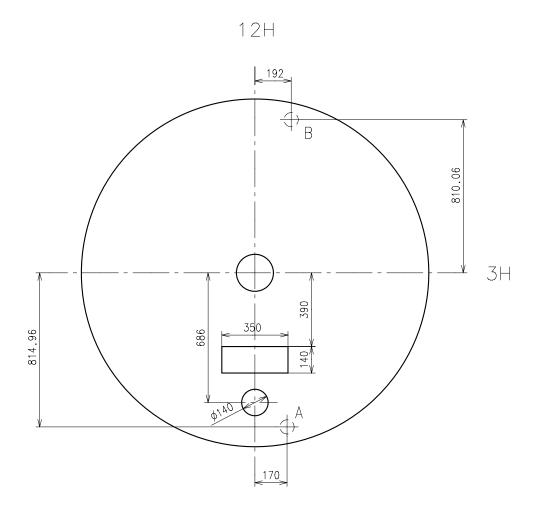
Cal.
VX83E Dial-05

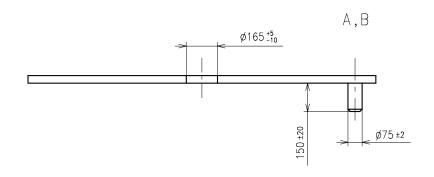
Date:28/Feb./'14
Rev.:01





Cal. VX83E Dial-06 Date:28/Feb./'14 Rev.:01

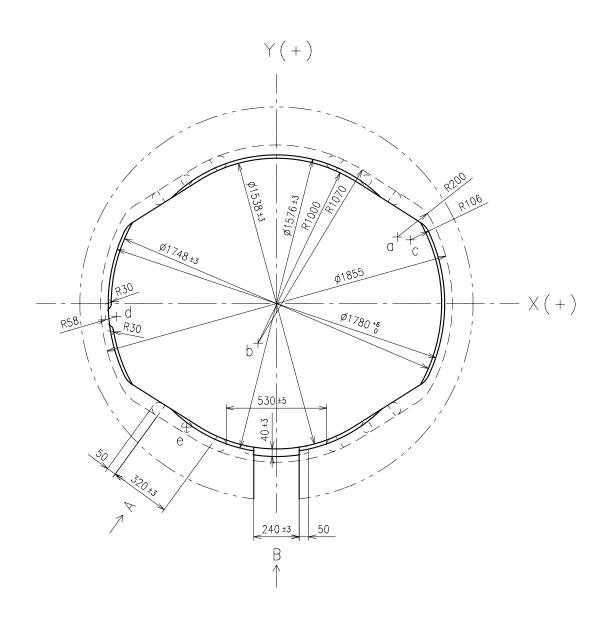


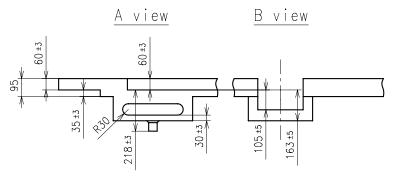


Casing ring

Date:28/Feb./'14

Rev.:01





	X	Y
а	+639.35	+352.33
b	- 97.66	-209.34
С	+707.84	+337.08
d	-847.00	- 69.00
е	-474.61	-653.25

Unit : 1=1/100mm

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