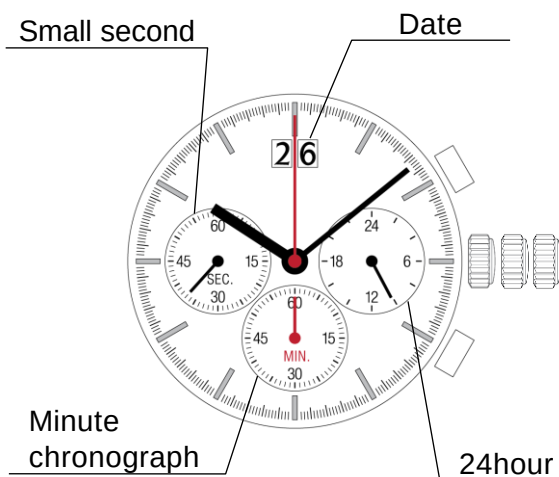


Watch Movement Parts List and Disassemble Guide

Cal.YM04A

CHRONOGRAPH

- 1/5 sec. chronograph
- Big date



MOVEMENT SPECIFICATIONS

Movement Size 12'''

Height 4.93mm

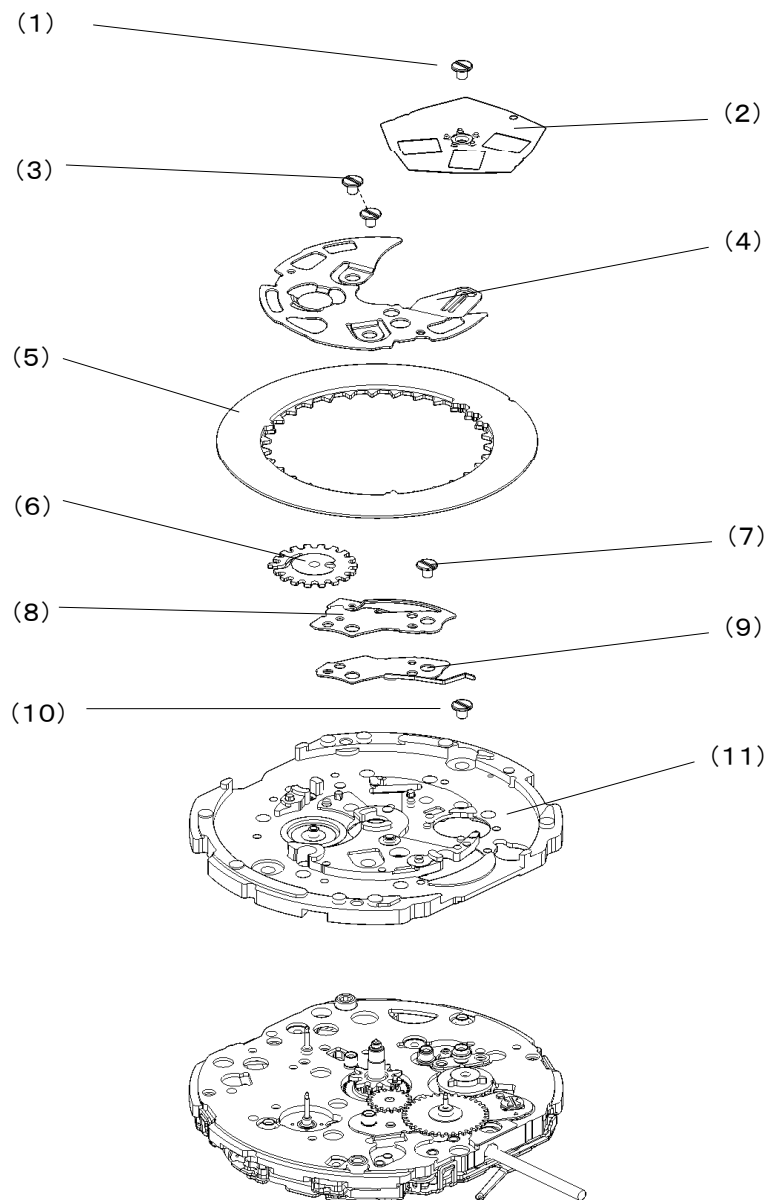
Casing Diameter Ø 27.0mm

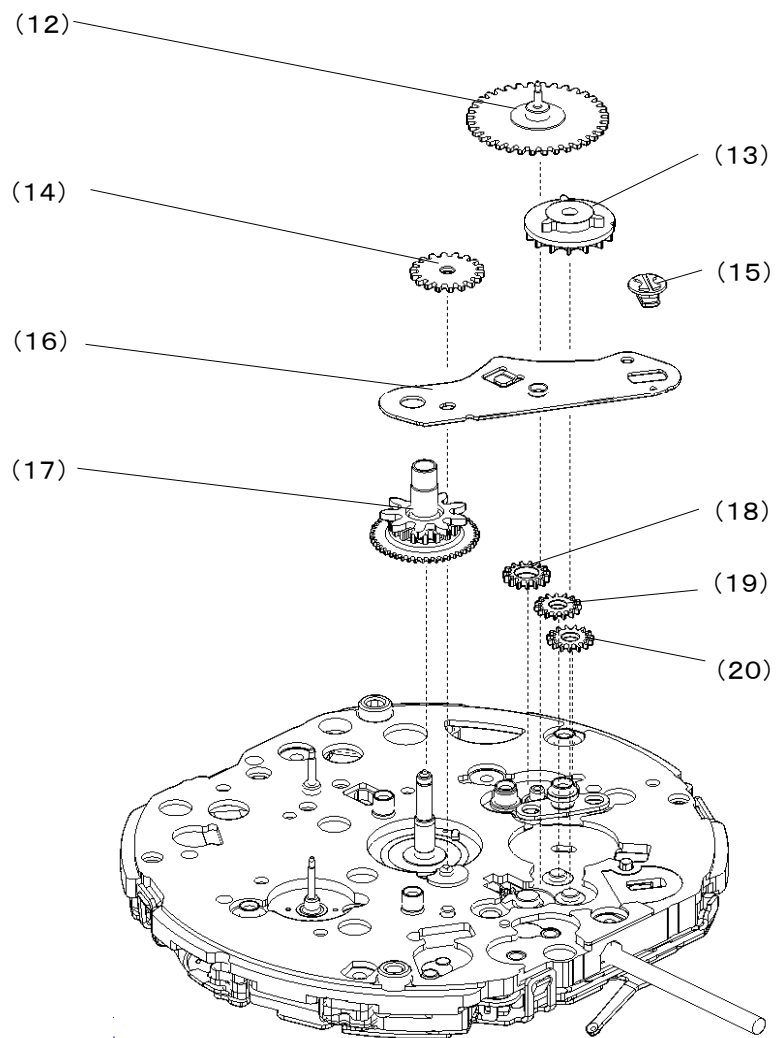
Battery Life 5 years

Cal.YM04A Parts List 零件一覽表

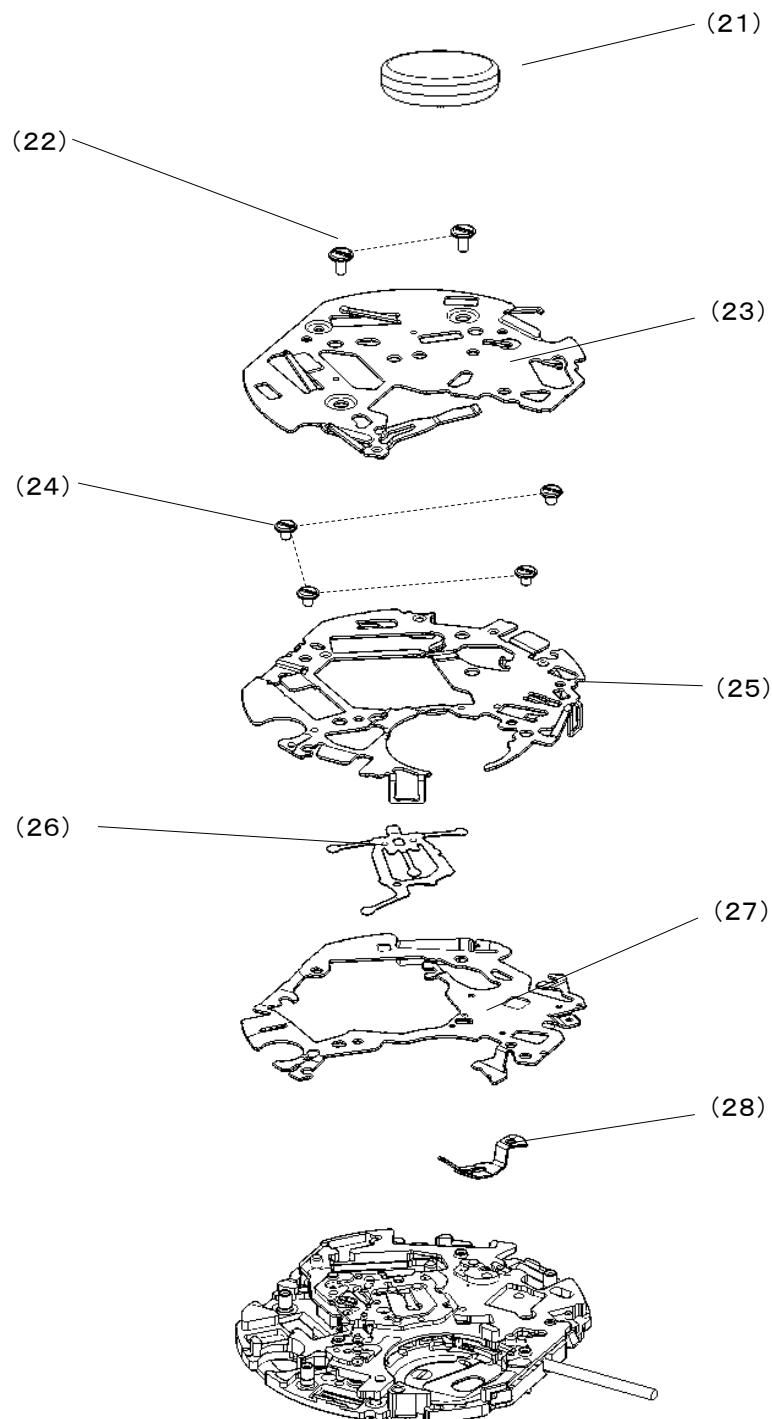
No.	PARTS NAME	CHINESE(简体字)	QTY	YM04A2
(1)	Screw	螺丝	1	0012 354
(2)	Tens date indicator	十位数日历盘	1	0878 ***
(3)	Screw	螺丝	2	0012 354
(4)	Date indicator maintaining plate	日历盘夹板	1	0808 522
(5)	Units date indicater	一位数日历盘	1	0878 ***
(6)	Date indicator driving wheel	日历推动轮	1	0802 515
(7)	Screw	螺丝	1	0012 354
(8)	Units date jumper	一位数日历簧	1	0810 504
(9)	Tens date jumper	十位数日历簧	1	0810 505
(10)	Screw	螺丝	1	0012 354
(11)	Date indicator guide plate	日历盘导向板	1	0712 505
(12)	24 hour wheel	24小时轮	1	1002 534
(13)	Calendar corrector setting wheel	日历修正轮	1	0737 505
(14)	24hour intermediate wheel	24小时中间轮	1	0817 536
(15)	24hour wheel guide plate fixing pin	24小时轮导向板固定柱	1	0027 973
(16)	24hour wheel guide plate	24小时轮导向板	1	4288 500
(17)	Hour wheel	时轮	1	0271 636
(18)	1st calendar corrector setting transmission wheel	第一日历修正传动轮	1	0962 505
(19)	2nd calendar corrector setting transmission wheel	第二日历修正传动轮	1	0962 504
(20)	3rd calendar corrector setting transmission wheel	第三日历修正传动轮	1	0962 504
(21)	Battery	电池	1	3013 150
(22)	Screw	螺丝	2	0022 230
(23)	Battery clamp	电池压片	1	4225 577
(24)	Screw	螺丝	4	0022 459
(25)	Circuit cover	电路板盖	1	4457 814
(26)	Seconds wheel friction spring	秒齿芯掩片	1	0396 580
(27)	Circuit block	电路板	1	4000 727
(28)	Battery connection(-)	负极片	1	4270 710
(29)	Train wheel bridge fixing pin	轮列夹板固定柱	1	0027 974
(30)	Train wheel bridge	轮列夹板	1	0125 577
(31)	1/5 seconds counting wheel	1/5秒CG轮	1	0888 501
(32)	Small second wheel	小秒轮	1	0240 511
(33)	Fourth wheel & pinion	四号轮	1	0241 583
(34)	Fifth wheel & pinion	五号轮	1	0701 581
(35)	Third wheel & pinion	三号轮	1	0231 580
(36)	Minute counting intermediate wheel	分CG中间轮	2	0950 590
(37)	Minute counting wheel	分CG轮	1	0902 500
(38)	1st 1/5 seconds counting intermediate wheel	1/5秒CG第一中间轮	1	0885 590
(39)	2nd 1/5 seconds counting intermediate wheel	1/5秒CG第二中间轮	1	0885 591
(40)	Minute wheel	度数轮	1	0261 580
(41)	Setting wheel	拨针轮	1	0281 580
(42)	Yoke	横担	1	0384 583
(43)	Setting lever	鸡头	1	0383 592
(44)	Clutch wheel	猪笼轮	1	0282 585
(45)	Setting stem(standard)	把芯 (标准)	1	0351 584
(46)	Switch lever(B)	按掣竿 (B)	1	4450 701
(47)	Switch lever(A)	按掣竿 (A)	1	4450 703
(48)	Train wheel setting lever	轮组止动竿	1	0391 591
(49)	1/5 seconds counting coil block	1/5秒CG线圈(A)	1	4002 700
(50)	Coil block(A)	线圈(A)	1	4002 700
(51)	Minute counting coil block(B)	分CG线圈(B)	1	4002 542
(52)	1/5 seconds counting rotor	1/5秒CG转子	1	4146 710
(53)	Rotor	转子	1	4146 710
(54)	Minute counting rotor	分CG转子	1	4146 710
(55)	1/5 seconds counting stator	1/5秒CG定子	1	4239 717
(56)	Stator	定子	1	4239 710
(57)	Minute counting stator(B)	分CG定子(B)	1	4239 712
(58)	Spacer(B)	垫片(B)	1	0439 594
(59)	Center wheel spring	中心轮压片	1	4283 581
(60)	Center wheel & pinion	中心轮	1	0221 604
	Holding Ring for Dial (standard)	表盘压圈	1	0866 854

Cal.YM04A DISASSEMBLE CHART (1)

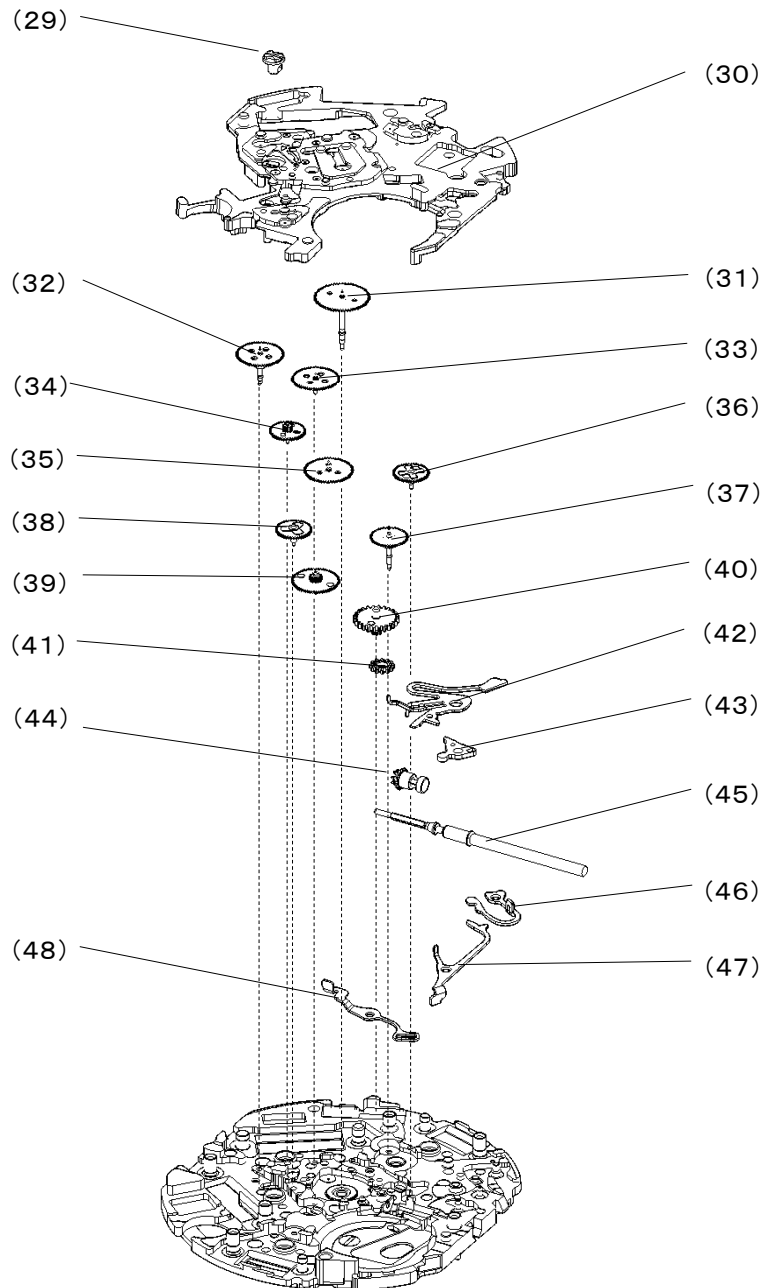


Cal.YM04A DISASSEMBLE CHART (2)

Cal.YM04A DISASSEMBLE CHART (3)



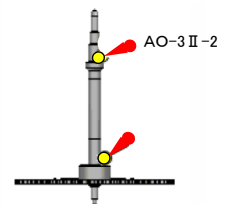
Cal.YM04A DISASSEMBLE CHART (4)



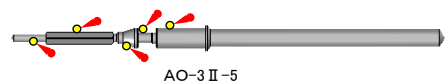
[Lubrication]


 $\frac{AO-3}{\text{type}}$
 $\frac{II}{\text{volume}}$
 $- \frac{1}{\text{spot}}$

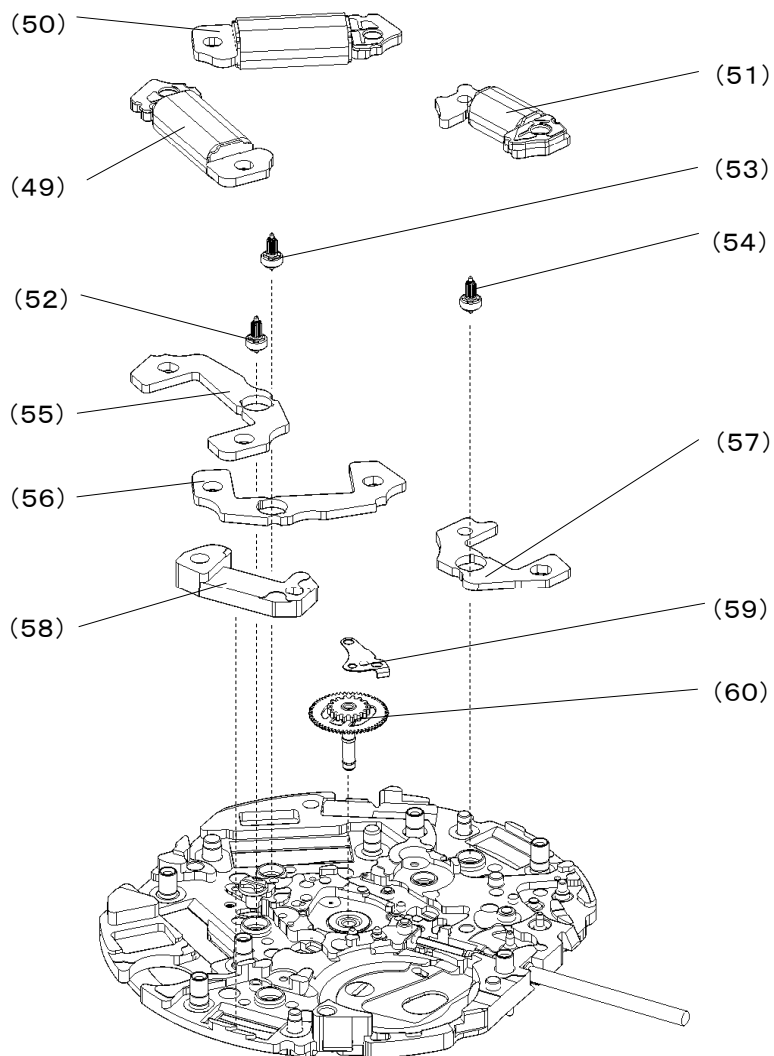
(31) 1/5 seconds counting wheel



(45) 1/5 seconds counting



Cal.YM04A DISASSEMBLE CHART (5)



(60) center wheel & pinion

AO-3 II-2

