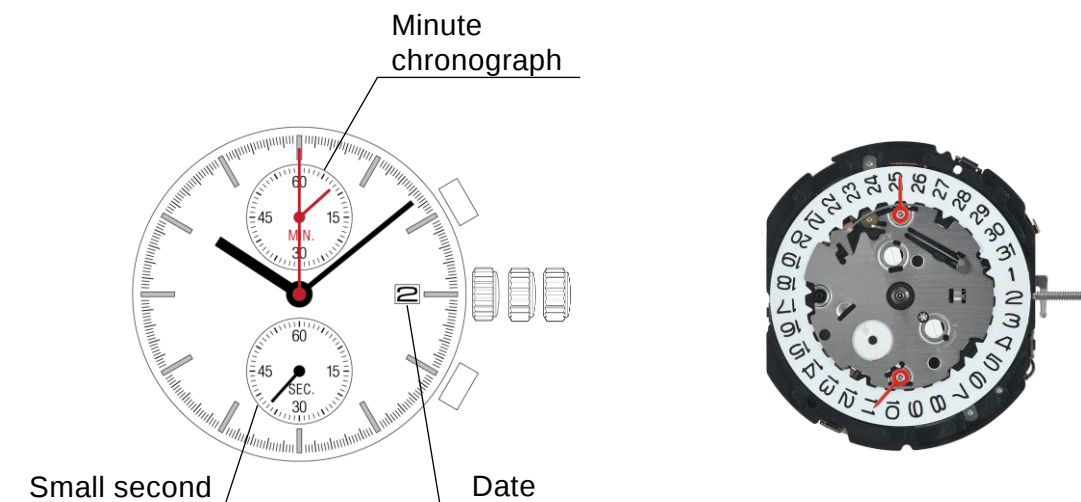


Watch Movement Parts List and Disassemble Guide

Cal.YM91A

CHRONOGRAPH

- 1/5 sec. chronograph



MOVEMENT SPECIFICATIONS

Movement Size 12'''

Height 3.7mm

Casing Diameter Ø 27.0mm

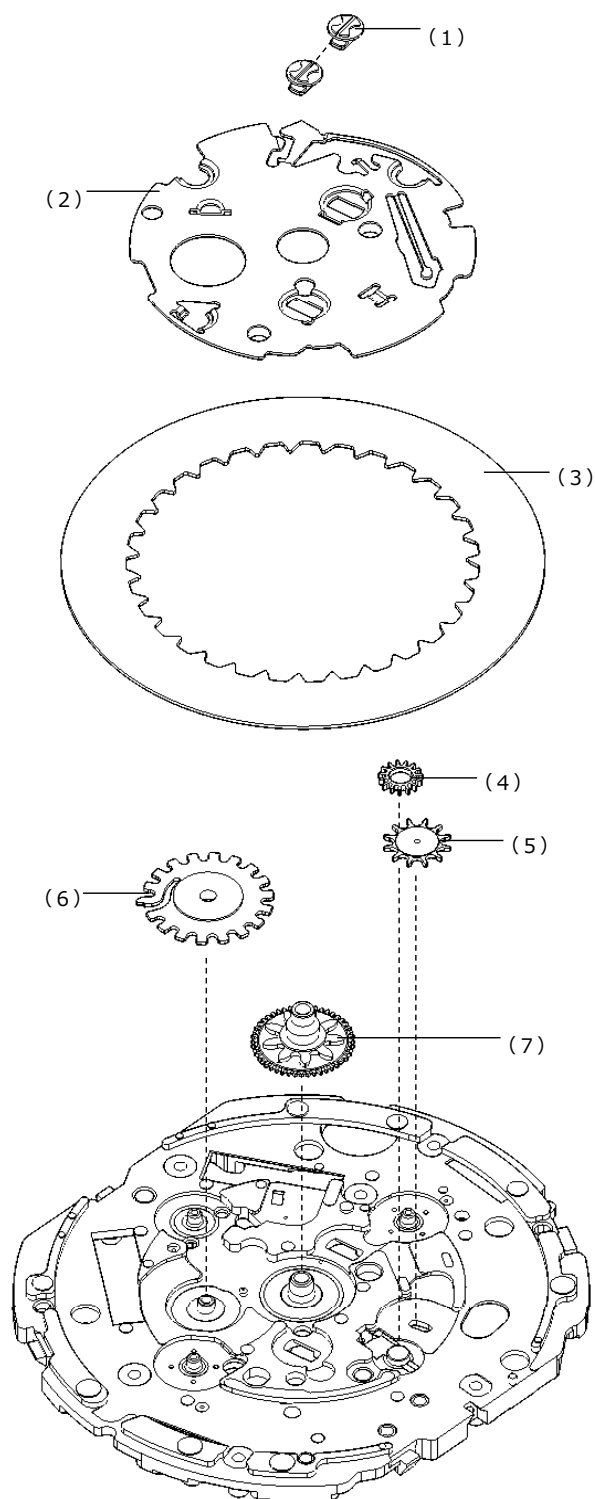
Battery Life 5 years

Cal.YM91A Parts List 零件一覽表

No.	PARTS NAME	CHINESE(简体字)	QTY	YM91A2
(1)	Date indicator maintaining plate fixing pin	日历盘夹板固定柱	2	0027 973
(2)	Date indicator maintaining plate	日历盘夹板	1	0808 580
(3)	Date indicator	日历盘	1	0878 ***
(4)	Calendar corrector setting transmission wheel	日历修正传动轮	1	0962 580
(5)	Calendar corrector setting wheel	日历修正轮	1	0737 580
(6)	Date indicator driving wheel	日历推动轮	1	0802 580
(7)	Hour wheel	时轮	1	0271 588
(8)	Battery	电池	1	3013 150
(9)	Screw	螺丝	2	0022 230
(10)	Battery clamp	电池压片	1	4225 536
(11)	Screw	螺丝	4	0022 459
(12)	Circuit cover	电路板盖	1	4457 814
(13)	Seconds wheel friction spring	轮组止动竿	1	0396 580
(14)	Circuit block	电路板	1	4000 574
(15)	Battery connection(-)	负极片	1	4270 710
(16)	Train wheel bridge fixing pin	轮列夹板固定柱	1	0027 974
(17)	Train wheel bridge	轮列夹板	1	0125 577
(18)	1/5 seconds counting wheel	1/5秒CG轮	1	0888 582
(19)	Intermediate small seconds wheel	小秒中间轮	1	0817 508
(20)	Fourth wheel & pinion	四号轮	1	0241 583
(21)	Third wheel & pinion	三号轮	1	0231 580
(22)	Fifth wheel & pinion	五号轮	1	0701 582
(23)	1st 1/5 seconds counting intermediate wheel	1/5秒CG第一中间轮	1	0885 590
(24)	Small second wheel	小秒轮	1	0240 582
(25)	Minute counting wheel	分CG轮	1	0902 580
(26)	Minute counting intermediate wheel	分CG中间轮	1	0950 590
(27)	Minute wheel	度数轮	1	0261 580
(28)	Center wheel spring	中心轮压片	1	4283 581
(29)	2nd 1/5 seconds counting intermediate wheel	1/5秒CG第二中间轮	1	0885 591
(30)	Switch lever A	按掣竿(A)	1	4450 703
(31)	Rotor	转子	1	4146 710
(32)	1/5 seconds rotor	1/5秒CG转子	1	4146 710
(33)	Minute counting rotor	分CG转子	1	4146 710
(34)	Setting lever	鸡头	1	0383 592
(35)	Yoke	横担	1	0384 583
(36)	Setting stem (standard)	把芯 (标准)	1	0351 584
(37)	Setting wheel	拨针轮	1	0281 580
(38)	Clutch wheel	猪笼轮	1	0282 585
(39)	Center wheel & pinion	中心轮	1	0221 583
(40)	Spacer B	垫片(B)	1	0439 594
(41)	Coil block	线圈	1	4002 700
(42)	Minute counting coil block	分CG线圈	1	4002 542
(43)	1/5 seconds coil block	1/5秒CG线圈	1	4002 700
(44)	Train wheel setting lever	轮组止动竿	1	0391 591
(45)	Stator	定子	1	4239 710
(46)	Minute counting stator	分CG定子(B)	1	4239 713
(47)	1/5 seconds counting stator	1/5秒CG定子	1	4239 717
(48)	Switch lever B	按掣竿(B)	1	4450 701

Holding Ring for Dial (standard)	表盘压圈 (标准)	1	0866 650
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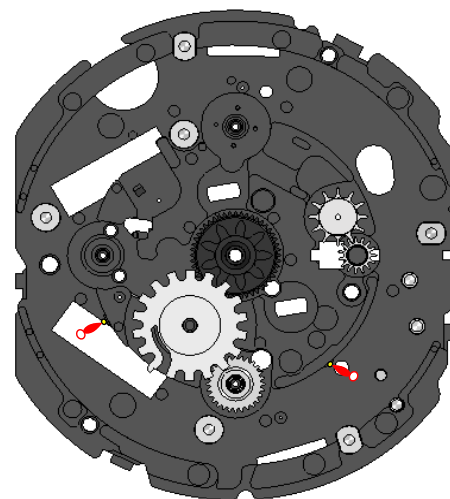
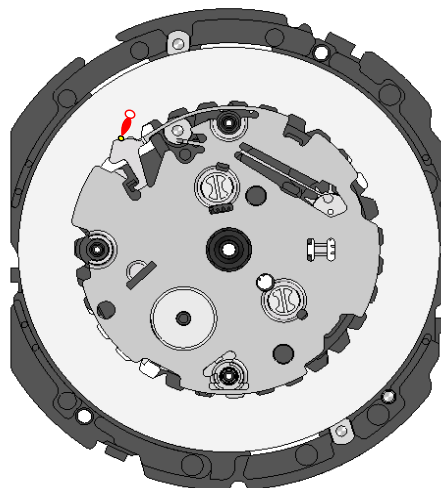
Cal.YM91A DISASSEMBLE CHART (1)



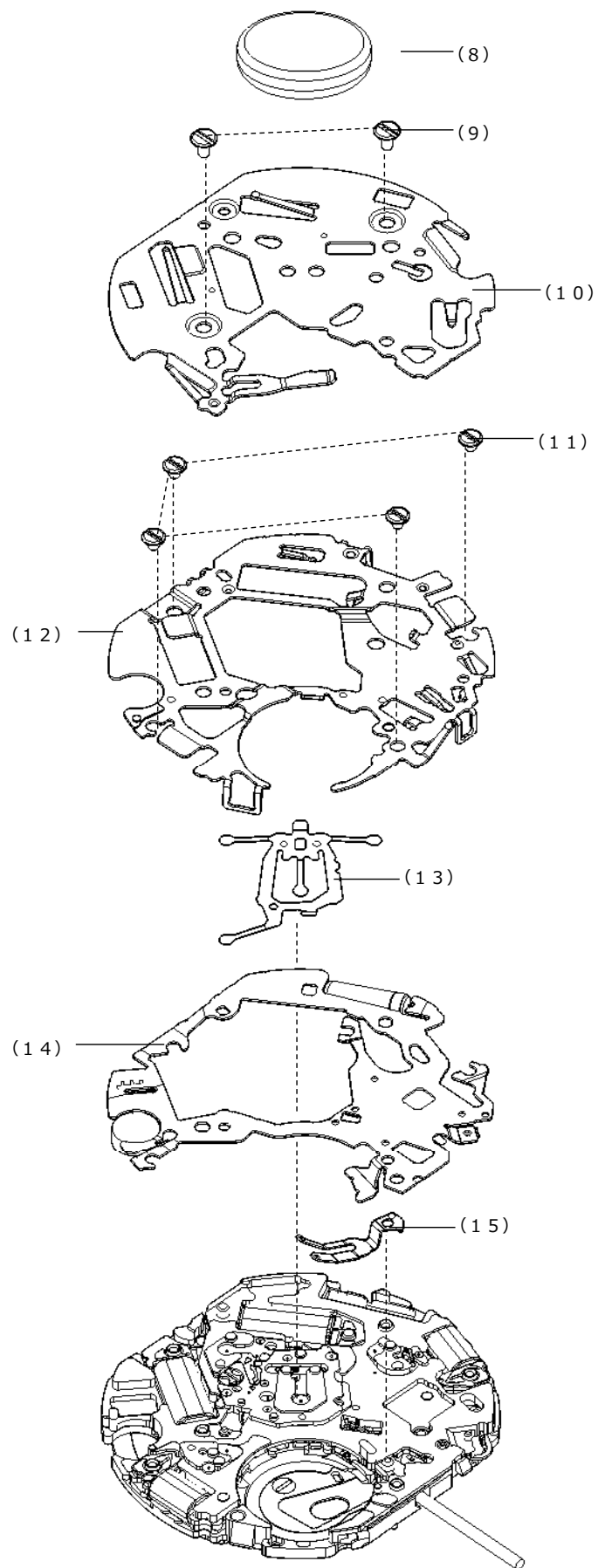
[Lubrication]



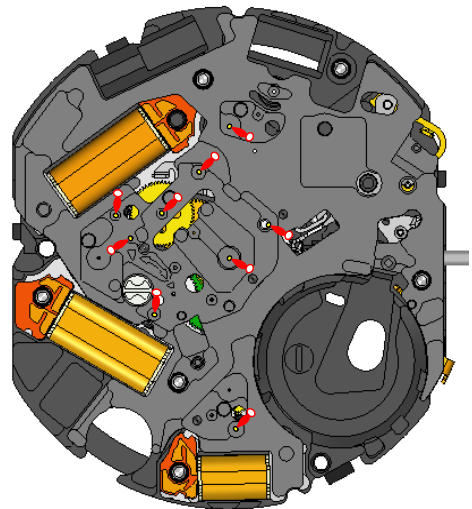
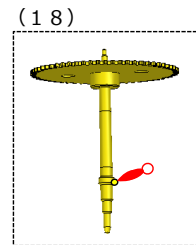
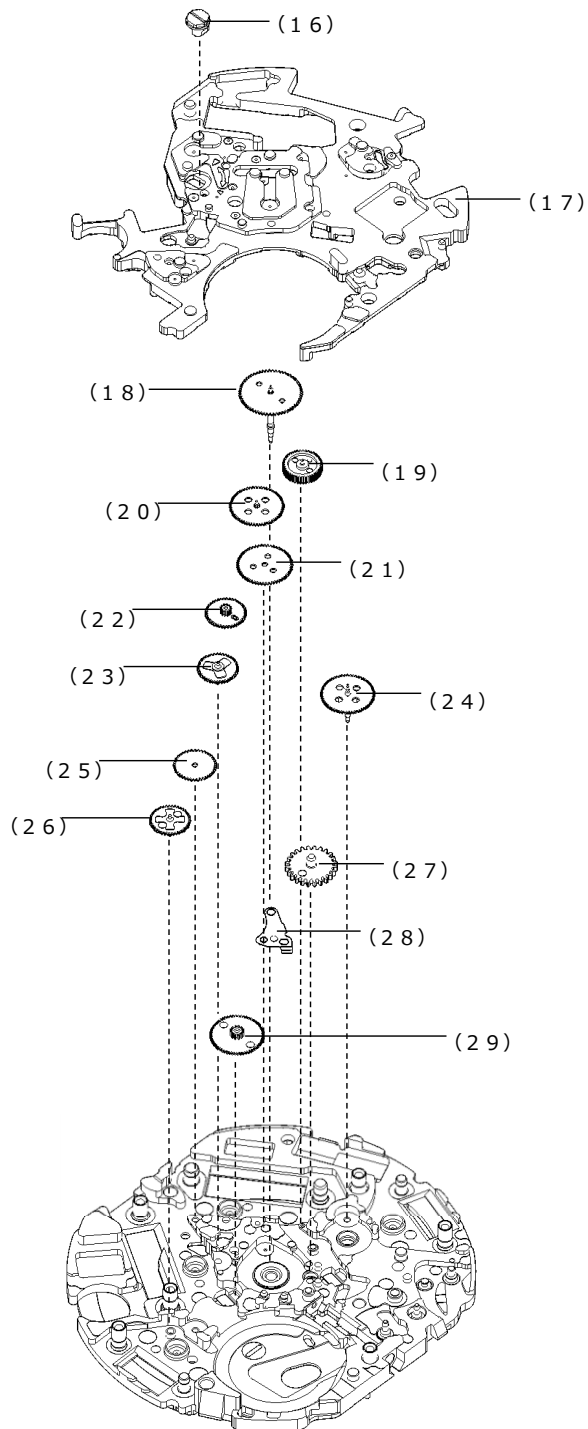
A—Lube Oil



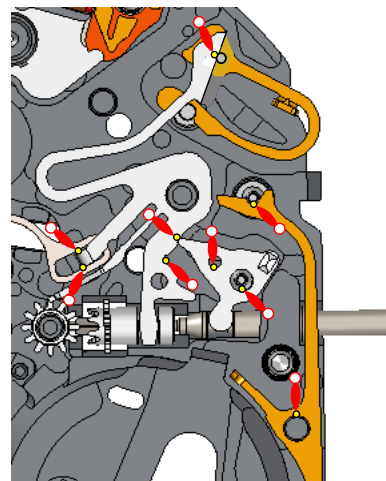
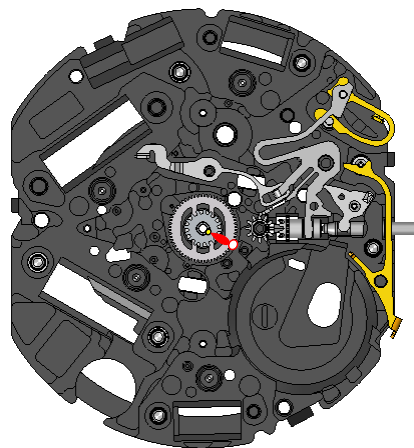
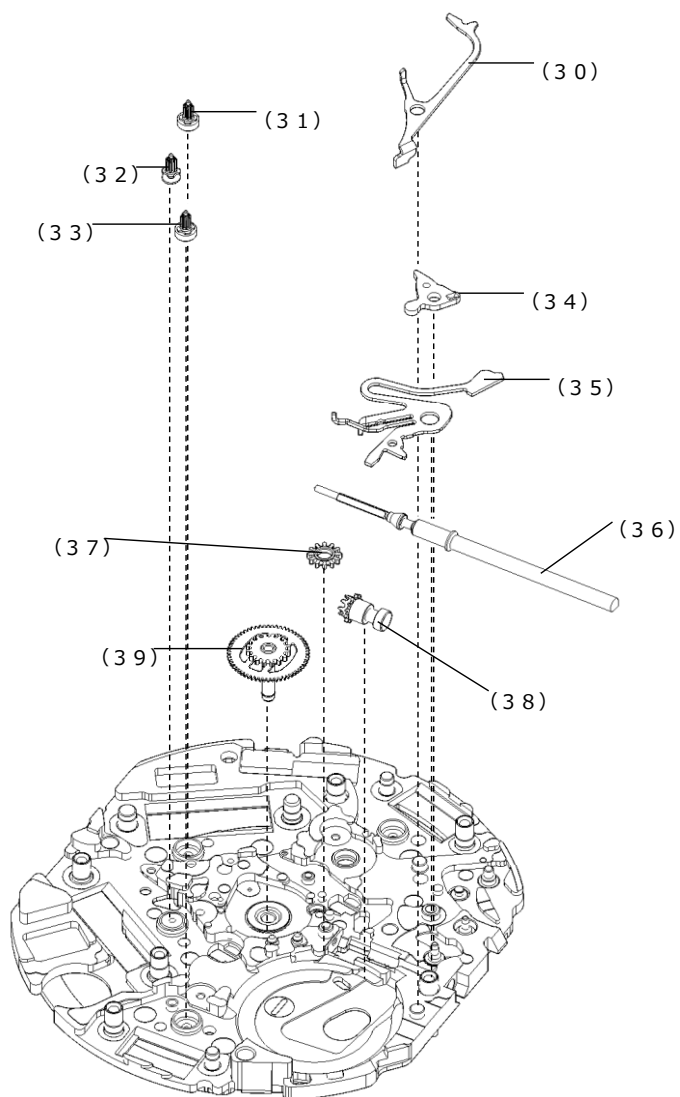
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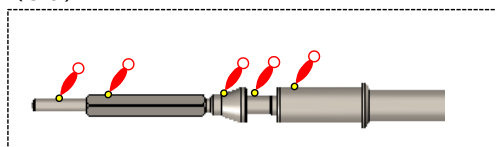
Cal.YM91A DISASSEMBLE CHART (3)



Cal.YM91A DISASSEMBLE CHART (4)



(36)



Cal.YM91A DISASSEMBLE CHART (5)

