

## Watch Movement Specification and Drawing

# CALENDAR

# Cal. VX3KE

**Movement Size** 

10 1/2""

Casing Diameter

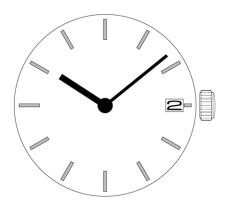
Ø 23.3mm

Height

2.62mm

Battery Life

3 years



Date: 18/Sep./'20

# Cal. VX3KE

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Cal.

VX3KE

## **Specifications**

Date: 18/Sep./'20

Rev.: 04

#### Analog Quartz 10 1/2" Slim Movement / Two hands(H/M) with Calendar

#### 1. MOVEMENT DIMENSIONS

Outside diameter  $\phi$  24.00mm × 21.30mm(3-9H) × 21.50mm(12-6H) Casing diameter  $\phi$  23.30mm × 21.30mm(3-9H) × 21.50mm(12-6H)

Total height 2.62mm (including battery)

#### 2. TIME STANDARD

Type of quartz oscillator Tuning fork Frequency of quartz oscillator 32,768 Hz

Accuracy  $\pm 20$  seconds per month (on wrist)

Operating temperature range  $-5^{\circ}\text{C}$  to  $+50^{\circ}\text{C}$ Regulation device Nil (Pre-adjusted)

#### 3. INDICATOR / FUNCTIONS

2 Hands Hour / Minute

Calendar Instant setting device for date calendar

Reset switch

Setting mechanism Crown at normal position : Free

Crown pulled out 1st click : Instant date change Crown pulled out 2nd click : Time setting / Reset

#### 4. FEATURES

Jewels 0 Jewels

Anti-magnetism Over 1600A/m (Direct current magnetic field) Maximum unbalance of hands Hour hand :  $0.5 \,\mu\,\text{N} \cdot \text{m}$  Minute hand :  $0.6 \,\mu\,\text{N} \cdot \text{m}$ 

#### 5. BATTERY

Type / Size Silver oxide battery /  $\phi$  9.5mm × t 2.0mm Recommended battery SR920SW (Maxell, Murata, Seizaiken)

Nominal voltage 1.55 V

Battery life Approx. 3 years Driving current consumption Approx.  $1.6 \mu A$ 

Operation stopping voltage 1.1 V

#### 6. SEPARATED PARTS (Parts code)

Hand setting stem 0351177 or 0351578

Battery SR920SW

#### 7. TEST OF ACCURACY

Equipment to be used SEIKO quartz tester QT-99,

Greiner quartz timer-C, Witschi Q-tester 4000

Duration of measurement 10 seconds

All specifications are subject to change without notice.

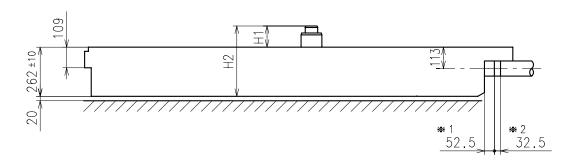
Cal. Date:28/Feb./'14 Appearance VX3KE Rev.:04 Hands type Mark Type S (1) £(0) 0  $\bigcirc$ Dial leg hole A (Main hole)

Dial leg hole B (Main hole)

cor. VX3KE Casing

Date:28/Feb./'14

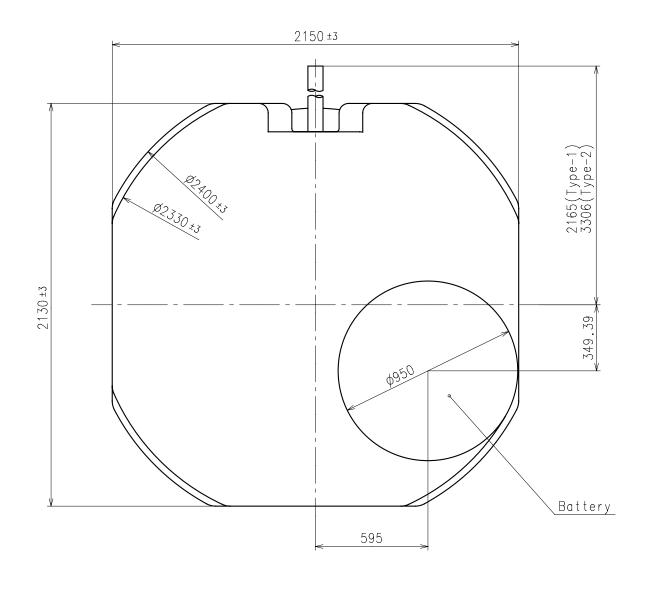
Rev.:04



Center post	Type S (1) VX3KE1*	
Maximum height from dial support	H1	112
Total height including movement	Н2	374

<u>\* 1:First pullout stroke</u>

∗ 2:Second pullout stroke



Unit : 1=1/100mm

P. 3

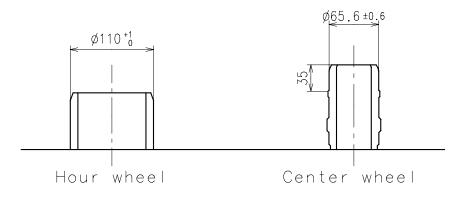
cal. VX3KE

# Hand fitting

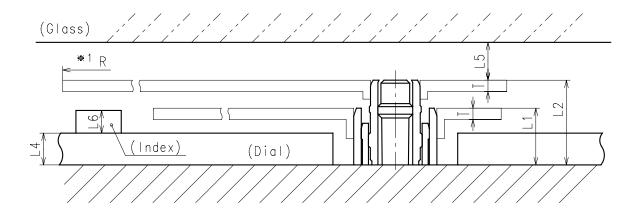
Date:28/Feb./'14

Rev.:04

- \*\* Hour hand unbalance  $\leq 0.5\mu \text{ N} \cdot \text{m}(50\mu \text{ g} \cdot \text{m})$
- \* Minute hand unbalance  $\leq 0.6\mu \text{ N} \cdot \text{m}(60\mu \text{ g} \cdot \text{m})$



	Parts No.			
	Hour wheel	Center wheel		
Type S (1) VX3KE1*	0271929	0221929		



	L 1	L2	L4	L5	L6	Т	*1R
Type S (1) VX3KE1*	75	112	40	MIN: 50	MAX: 30	15	MAX: 1250

■ 1:It is the size taken into consideration for hands attachment.

Please observe some standard value specified in unbalance when using long hands.

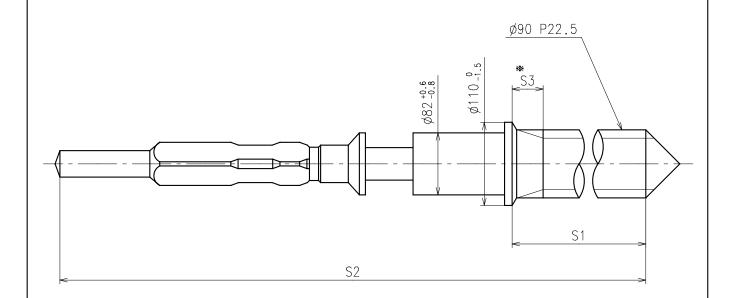
Unit: 1=1/100mm

Cal. VX3KE

Hand setting stem

Date:28/Feb./'14

Rev.:04



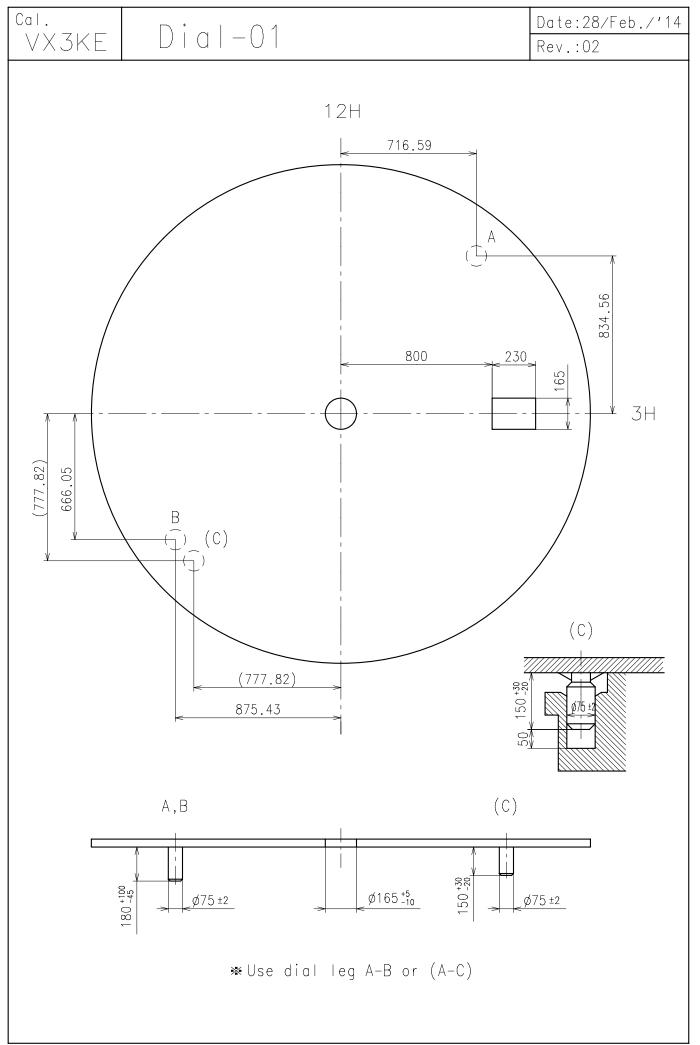
### ≫ Not threaded

	Part No.	S1	S2	<b>*</b> S3
Type-1 (Standard)	0351177	1366	1964	60
Type-2	0351578	2507	3105	650

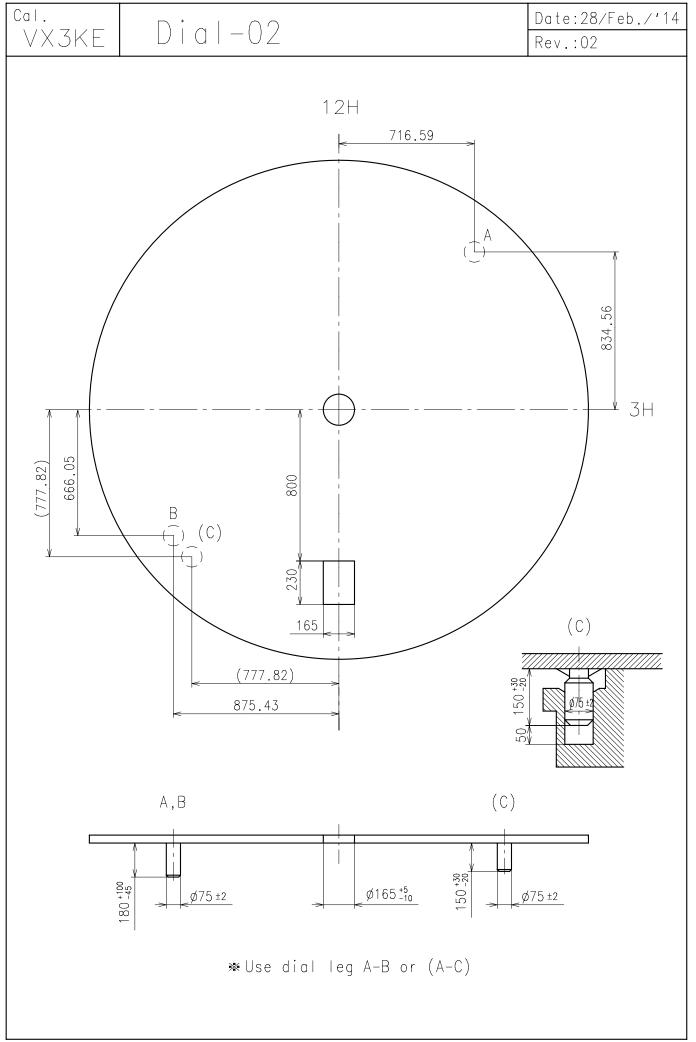
Material : Steel

Hardness: Vickers 600±50

Unit: 1=1/100mm P. 5



Unit: 1=1/100mm P. 6-01



Unit: 1=1/100mm P. 6-02

Cal. Date:28/Feb./'14 Casing ring VX3KE Rev.:02 12H 600 2136 ±3 2130 ±3 2036 ±5 \_∱B′ Вл 450 3H R200 2156±3 C view A-A' section B-B' section D view Ø2338 ±3 ᢩ 240 ±3 65±3 40 ±5 1<u>35</u>±5

Unit: 1=1/100mm P. 7

70 ±3

Ø2478 ±5

Ш

339 ±3

560

85,

145±3

230 ±5